



SUPPLYING DEMAND®

# CLOTHES DRYER ROTARY START SWITCH SDWE4M519

**IMPORTANT:** Unplug your appliance and turn off power at the breaker before servicing. If you have doubts or are unfamiliar with this type of installation work, seek the services of a qualified Service Technician. Supplying Demand assumes no responsibility for the improper installation of this product.

## TOOLS NEEDED

- Torque 20
- Flat Head Screwdriver

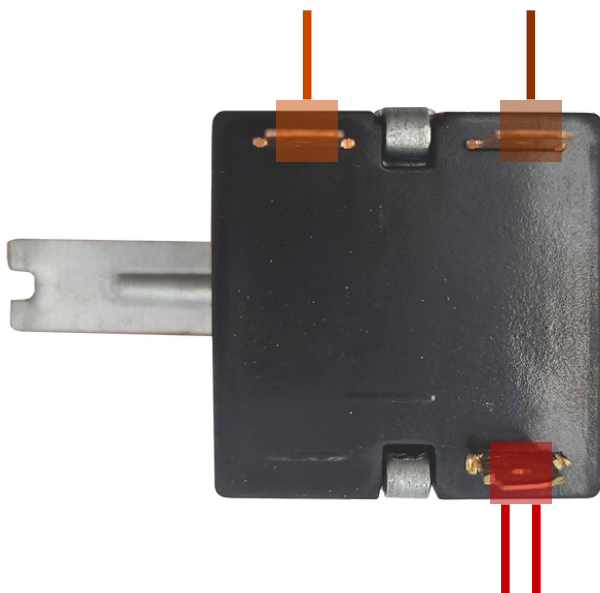
## SYMPTOMS OF A FAILED SWITCH

- Contacts inside of switch have shorted out
- Knob won't turn due to damaged shaft

## INSTALLATION INSTRUCTIONS

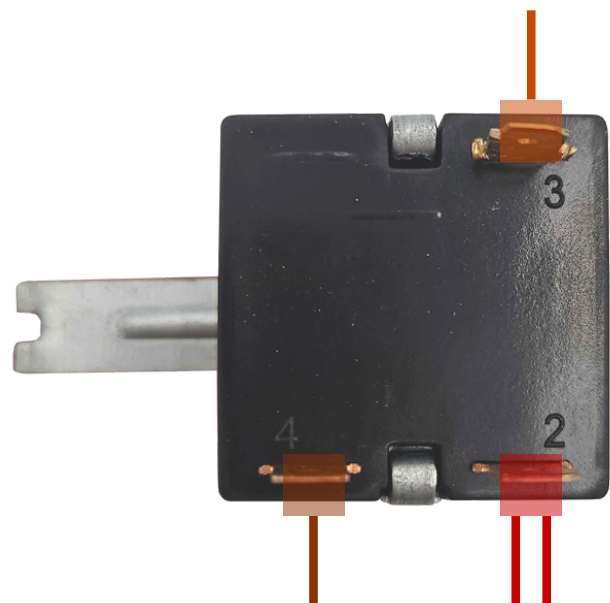
1. Remove the start knob by firmly pulling away from the control panel.
2. Using the **Torque 20** driver, unscrew the screws across the top of the control panel and set aside.
3. Pull the control panel forward.
4. Use a **Flat Head Screwdriver** to carefully pry wires from the terminals.
5. Lift the locking tab with the **Flat Head Screwdriver** and then turn the switch counterclockwise about 45° and remove from the control panel.
6. Line the locking tabs of the new switch with the cut outs on the control panel. Push into place and turn clockwise until the tab locks in.
7. Replace the wires on the terminals (see Fig. 1 & 2).
  - a. NOTE: If your old start switch has 4 terminals instead of 3, you will either need to splice the two red wires together, or use a 2-1 piggyback terminal connector.
8. Flip the control panel back up and push the knob back onto the shaft.
9. Replace the screws along the top of the control panel with the **Torque 20** driver.

*Figure 1*



**OLD CONFIGURATION**

*Figure 2*



**NEW CONFIGURATION**